REMARKS

Claims 1-6 and 9-20 are pending in the subject application with claims 1 and 9 in

independent form. Claims 7 and 8 were previously canceled. No claims are amended,

withdrawn or canceled in this Response. As such, no new matter has been added in this

Response.

Claim Rejections - 35 USC §103

Claims 1-6 and 9-20 stand rejected under 35 U.S.C. § 103(a) as being unpatentable over

the three-way combination of U.S. Pat. No. 4,515,884 to Field et al. (hereinafter "Field") in

view of U.S. Pat. No. 5,869,188 to Priebe et al. (hereinafter "Priebe"), and also U.S. Pat. Appl.

Publ. No. 2002/0146575 to Shudo et al. (hereinafter "Shudo"). The Applicants respectfully

traverse these rejections. Specifically, in view of the arguments herein, and further in view of

the Declaration included herewith, the instant rejections are now overcome.

To support this traversal, the Applicants first direct the Examiner to the Declaration

Under 37 CFR § 1.132, which is filed herewith. The Declaration has been executed by one

of the inventors, Hiroaki Yoshida, who is one highly skilled in the siloxane art, including

siloxane polymers, components thereof, processes for producing siloxane polymers, and

compositions including siloxane polymers (see Paragraphs 2-3 of Declaration). Considering

the clarifying impact of the Declaration, it is clear that present invention, as claimed, is

patentably distinguishable from the disclosure and teachings of the Field, Priebe, and Shudo,

either alone, or in combination. Specifically, the Applicants submit that one skilled in the art

would not be motivated to combine the teachings of Field with the teachings of Priebe, with the

teachings of Shudo, or with the teachings of both Priebe and Shudo. In addition, the present

invention has new and unexpected results.

The teachings of Field and Shudo (or lack thereof) were described in detail in the

prior Responses already of record. As such, only certain aspects of the prior art are

emphasized herein merely for the sake of brevity. In doing so, the Applicants do not concede

to any of the Examiner's prior arguments, especially with regard to the previous teaching

away arguments and new and unexpected results of the present invention previously

established by the Applicants.

In the instant Office Action, the Examiner continues to rely on Field's disclosure of a

fuser member comprising a layer of vulcanized silicone rubber containing thermoconductive

particles. However, the Examiner admits that the host matrix of Field is a condensation-curable

silicone rubber, as opposed to the presently claimed $\underline{hydrosilylation}\text{-}\text{curable}$ silicone (which may

also be referred to in the art as an addition-curable silicone). To address this deficiency of Field,

the Examiner relies on Field's broad "teachings" (at the bottom of column 8 of Field) in an

attempt to establish that "other" silicones may be used, and then relies on Priebe to suggest that

 $hydrosily lation/addition\hbox{-} curable\ silicone\ rubbers\ are\ equivalent\ to\ condensation\hbox{-} curable\ silicone\ rubbers\ are\ equivalent\ to\ condensation\ curable\ silicone\ rubbers\ are\ equivalent\ rubbers\ are\ rubbers\ are\$

rubbers, and are known to be used in a similar capacity, i.e., are generally regarded as being

equivalent hosts into which conductive particles are incorporated. Finally, the Examiner relies

on Shudo, and contends that Shudo confirms that it is known to incorporate cerium oxide in

fuser members. The Applicants must respectfully disagree with the Examiner's assertions.

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As described above, Field utilizes condensation-curable silicone rubbers. Similar to the

Applicants' prior Response, the Applicants must again respectfully assert that condensation-

curable silicones (e.g. condensation type room-temperature vulcanization (RTV) silicones) and

hydrosilylation/addition-curable silicones are <u>not</u> equivalent hosts. While Field briefly mentions

"other" silicone rubbers, it is still abundantly clear that one skilled in the art would be directed to

use condensation-curable silicone compositions.

Paragraphs 8 and 9 of the Declaration support this position that the different cure

systems are not equivalent. First, the "other" silicone rubbers of Field merely refer to different

vulcanization methods, not to different cure systems. In addition, Field is completely focused

on use of condensation-curable silicone compositions, based on use of, and extensive

description of, tin-based catalysts. Because of the contrasting teachings of Field and Priebe

(described immediately below), and as established in the Declaration in Paragraphs 9 through

15, one skilled in the art would not be motivated to combine their respective teachings in the

manner asserted by the Examiner.

With regard to Priebe, one skilled in the art referring to Priebe's teachings would not

conclude that hydrosilylation-curable and condensation-curable silicone rubbers are equivalent

hosts. Instead, it is clear that Priebe would direct one to use hydrosilylation-curable silicone

rubbers based, inter alia, on the "preferred" language utilized by Priebe, as well as with

reference to Priebe's extensive number of examples using its preferred type of hydrosilylation-

curable compositions (i.e., Examples 1-30 employing SILASTIC-J RTV elastomer from Dow

Corning).

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While Priebe may describe use of either condensation-curable or addition-curable

compositions, it is still important to appreciate what one skilled in the art would gather from not

only the express teachings of Priebe itself, but also from that person's inherent knowledge of the

art, like the interpretations and general knowledge attested to in the Declaration. For example,

as is made clear immediately below, one skilled in the art would appreciate that silicone rubbers

formed from either condensation-curable or addition-curable compositions have drastic

chemical and physical differences, and those differences are especially noticeable based on end

applications of those silicone rubbers.

Referring to page 582 of the Appendix A attached herewith, and as established in

Paragraph 9 of the Declaration, it is known in the art that condensation reactions are reversible,

and because of this, condensation-cured silicone rubbers typically have poorer heat resistance

relative to hydrosilylation-cured silicone rubbers. As taught in Appendix A, with regard to

materials formed via condensation reactions, "... if these materials are heated in a confined

space they can lose their physical properties and in extreme cases can revert to free-flowing

liquids. This reversion effect is due to the interaction of the tin catalyst and the residual alcohol ${\bf r}$

in the cured elastomer. The presence of these two chemicals enables a reversal of the curing mechanism to occur leading to reduction in the molecular weight of the polymer by reaction

with the alcohol..." This concept is clearly supported by Paragraph 9 of the Declaration.

silicone rubber were to be covered or sandwiched by a substrate (i.e., "a confined space"), such

Based on this general understanding in the art, it is clear that if a condensation-cured

as with a coating of fluororesin or fluororubber in an end application, the reversion problem

as with a coating of flaoroicsin of flaoroidable; in an end application, the reversion problem

would only be exacerbated because the residual alcohol could not escape from the silicone

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rubber. As such, the residual alcohol would only propagate the reversion reaction further based

on its ongoing presence in the silicone rubber as the silicone rubber is heated. As temperature

increases, the reversion only becomes worse. As reversion proceeds, the silicone rubber breaks

down.

The teachings of Field imply some of this understanding, where a maximum

temperature of 385° F is applied to a coated fuser roll (column 12, line 27). This temperature is

much lower than the temperatures reached in the rolls of the present invention, which reach

230° C, i.e., or 446° F (as illustrated in the examples of the subject application). As described

in the subject application, much higher temperatures are reached during utilization of the present

invention, relative to those reached by the compositions of Field. Because of the reversion

issues associated with condensation-cure systems, the Applicants respectfully assert that one

skilled in the art would not refer to the teachings of Field in view of the teachings of Priebe or

vice-versa. Specifically, one skilled in the art would be directed away from the teachings of

Field based on Field's reliance on condensation-cure compositions which would suffer from the

exacerbated reversion problems at higher temperatures. Paragraphs 9 through 11 of the

Declaration establish this position. Referring to the Examiner's concerns on page 6 of the

instant Office Action, the arguments herein, especially in light of the Declaration, should make

clear that addition-curable silicones are typically superior over condensation-curable silicones

for certain applications (or end applications) such as in higher temperature environment fuser

rolls.

Even if the Examiner continues to remain unconvinced with the distinction in the type of

silicone rubber claimed relative to those of the prior art, e.g. those of Field, the present invention

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provides new and unexpected results as described in detail in the Applicants' last Response, and

as illustrated in the subject application. In addition, Paragraphs 15 through 17 of the Declaration

further establish this position. With respect to the present invention, one of skill in the art would

have no reason whatsoever to expect the excellent physical properties obtained from

compositions including claimed Components (A)-(F), especially in view of the fact that utilizing

iron oxide micropowder but not cerium oxide micropowder, or vice versa, resulted in

undesirable properties (as exemplified by Comparative Examples 2 and 3 relative to Examples

1-5 in the subject application).

Referring to the Examiner's concerns on pages 7 and 8 of the instant Office Action

regarding multiple variables between the examples, the Applicants clarify that the amounts are maintained to ensure consistent loading of the powders, as established in Paragraph 16 of the

Declaration. If the loading is not maintained in this fashion, then other variables would change,

e.g. viscosity, solids content, etc. The Applicants must respectfully submit that the inventive

and comparative examples of record, and supported by the Declaration, provide ample evidence

of the new and unexpected results of the claimed subject invention.

Conclusions

In view of the foregoing, and especially in view of the Declaration filed herewith, the

Applicants respectfully submit that independent claims 1 and 9, as well as claims 2-6 and 10-20

which depend from independent claims 1 and 9, respectively, are both novel and non-obvious

over the prior art, including over Field, Priebe, and Shudo, either individually or in combination.

As such, the Applicants submit that the claims are in condition for allowance, and such

allowance is respectfully requested.

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This Response is submitted along with the proper fee for a three-month extension of time; thus, it is believed that no additional fees are due. However, if necessary, the Commissioner is authorized to charge Deposit Account No. 08-2789 in the name of Howard & Howard Attorneys PLLC for any additional fees or to credit the account for any overpayment.

Respectfully submitted, HOWARD & HOWARD ATTORNEYS PLLC

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